

# WESTERN PLASTICS

XP

## SPECIFICATIONS

Description: 70gauge Mono- Layer Blown film prestretched  
240%

Width: 11", 13.7", 15", & 17"

Finished: .00031 (average across the web)

Length: 1500' or 2000'

Core ID: 3"

Cases / Skid 48cases or Bulk

Rolls / Case 4 per case or Bulk

### Film characteristics before stretching

Tests	Methods	Values
Ultimate Tensile MD (psi)	ASTM D 882	6800 psi
Ultimate Tensile TD (psi)	ASTM D 882	5600 psi
Elongation MD (%)	ASTM D 882	670%
Elongation TD (%)	ASTM D 882	825%
Tear Resistance MD (grams)	ASTM D 1922	175g (219 g/mil)
Tear Resistance TD (grams)	ASTM D 1922	618 G (773 g/mil)
Dart Drop—(Impact Resistance – grams)	ASTM D 1709	180 g (225 g/mil)
Prestretch (%)	IPG / Highlight	325 % (nominal breaking point)
Cling (in to out, grams)	IPG method	350 g ( nominal @ 275% prestretch)

# WESTERN PLASTICS

XP

## SPECIFICATIONS

Description: 80gauge Mono- Layer Blown film prestretched  
240%

Width: 13.7" & 18.25"

Finished: .00037 (average across the web)

Length: 1500' or 2000'

Core ID: 3"

Cases / Skid 48cases or Bulk

Rolls / Case 4 per case or Bulk

### Film characteristics before stretching

Tests	Methods	Values
Ultimate Tensile MD (psi)	ASTM D 882	6800 psi
Ultimate Tensile TD (psi)	ASTM D 882	5600 psi
Elongation MD (%)	ASTM D 882	670%
Elongation TD (%)	ASTM D 882	825%
Tear Resistance MD (grams)	ASTM D 1922	175g (219 g/mil)
Tear Resistance TD (grams)	ASTM D 1922	618 G (773 g/mil)
Dart Drop—(Impact Resistance – grams)	ASTM D 1709	180 g (225 g/mil)
Prestretch (%)	IPG / Highlight	325 % (nominal breaking point)
Cling (in to out, grams)	IPG method	350 g ( nominal @ 275% prestretch)